



# DIE SORTING

PRODUCT OVERVIEW



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# OVERVIEW

## MACHINE SPECIFICATIONS

		DS ECO-LINE	DS MERLIN	DS LASER	ALBATROSS				
<b>UPH (UP TO)</b>		6.000	30.000/45.000/55.000	12.000	10.000				
<b>FLEXIBILITY</b>	Flip	✓	✓	✓	✓				
	Non-Flip	✓	(v)	X	(v)				
<b>INPUT</b>	Wafer	✓	✓	✓	✓				
	T&R	✓	(v)	X	X				
	JEDEC Tray / Custom Tray	✓	X	✓	✓				
	Hoop ring	✓	X	✓	✓				
<b>OUTPUT</b>	T&R	✓	✓	✓	✓				
	Wafer	✓ (12")	✓ (24")	X	✓				
	Waffle Pack / Gel-Pak®	✓	✓	X	✓				
	JEDEC Tray / Custom Tray	✓	(v)	X	✓				
	Combination of 2 outputs in 1 machine	✓	X	✓	X				
<b>VISION / AOI</b>	Front Side	✓	✓	✓	✓				
	Back Side	✓	✓ + IR* + LG**	✓	✓				
	Sidewall	✓ + IR*	✓ + IR*	✓ + IR*	✓				
	Place	✓	✓	✓	✓				
	After sealing	✓	✓ + IR*	✓ + IR*	✓				
<b>WAFER SIZE (6"/8"/12")</b>		✓	✓	✓	✓				
<b>DIE SIZE RANGE (in mm)</b>	Minimum	0.25 x 0.25		0.2 x 0.4		0.4 x 0.4		0.7 x 0.7	
	Maximum	Flip	15 x 15	Standard	7 x 7	10 x 10		35 x 35	
		Non flip	25 x 25	Option	Flip Chip Non flip			9 x 9 12 x 12	Option
<b>ELECTRICAL DIE TEST</b>		X	X	X	X				

\*IR- Infrared inspection  
\*\*LG-Laser groove inspection



# MÜHLBAUER GROUP AT A GLANCE

## MÜHLBAUER'S BUSINESS UNITS AND SITES

Founded in 1981 in the heart of Bavaria, the Mühlbauer Group has ever since grown to a leading global player in the fields of Parts & Systems, Semiconductor Related Products, Document Solution Related Products and TECURITY® Solutions. With around 3,500 employees, technology centers in Germany, Malaysia, Slovakia, the U.S.A. and Serbia and 35 sales and service locations worldwide, Mühlbauer created a strong competence network around the globe.

We continuously invest in the latest technologies and innovative processes to enhance our competences and provide you with optimized solutions. Our in-house precision part production MPS – Mühlbauer Parts & Systems – guarantees unlimited flexibility and highest customer satisfaction.

Our business unit AUTOMATION does not only develop and assemble individually customized production systems, but also provides matching software solutions for the production process of Document and Solution Related Products. Vision inspection technologies as well as semiconductor and RFID applications complete our comprehensive portfolio.

Our business unit TECURITY® is established as a competent partner for the implementation of security systems for identifying and verifying both documents and individuals. Our clients benefit from more than three decades experiential value which we have gained during the realization of over 300 ID projects worldwide.



**MPS**  
Precision Parts & Surface Engineering



**AUTOMATION**  
Production Equipment & Systems



**WORLD OF TECURITY®**  
Government & Technology Solutions



# MANUFACTURING EXECUTION SYSTEMS

## **MB MCES** PERSONALIZATION MANAGEMENT SYSTEM

MB MCES is a personalization management software, which integrates incoming data with product definitions and controls the associated physical and electrical personalization processes. MB MCES handles personalization data from a variety of different input methods and formats.

## **MB INCAPE** PRODUCTION MANAGEMENT SOFTWARE


MB INCAPE is Mühlbauer's Production Management Software for the production and personalization of electronic cards and documents (e.g. ID cards, ePassports, Driver's Licenses, EMV or GSM cards). Combining data management, production control and material management, the system allows for highly automated processes. It processes customer- and application-specific production, personalization, quality control and document delivery scenarios with highest solution flexibility.


## **MB PALAMAX®** TOTAL PROCESS TRANSPARENCY


MB PALAMAX®, Mühlbauer's Smart Factory solution, is developed for card, tag or booklet productions, personalization factories and semiconductor backend shop floors to set and collect process data to monitor and improve the efficiency of production and personalization for later processing, visualization and statistical analysis.


## **MB TOOL LEADER** CONNECTOR BETWEEN SYSTEMS


MB TOOL LEADER is a software package which consists of several applications and serves as a reliable link between the individual systems involved in the production process. By means of MB TOOL LEADER, the entire process chain – from the incoming order to the final precision part – can easily be monitored and controlled. This real-time machine monitoring guarantees an automated production process. Production errors can be detected and solved at an early stage. Thus, MB TOOL LEADER reduces the machine downtimes, which in turn leads to an increase of the machine's productivity by up to 20 percent.


 Configurable workflow steps regarding personalization, quality assurance & issuance


 Fully-automated processing & production management

 Scalability regarding different documents, machines & personalization locations


 Flawless integration of Mühlbauer's material management system (MB INCAPE WAREHOUSE)

 Connection to card / document management systems via web service, database, file-based interface


 Standard interface to personalization machines with integration of third-party machines possible


 Integration of MB USER MANAGEMENT


 Full coverage of production control requirements (security industry & EMV standards)


 Seamless connection to MB PALAMAX® & MB DATA PREPARATION


 Simplified administration due to web-based operator clients


 Monitoring of real-time performance of the production

 Seamless tracking of documents from point of production to issuance

 Statistical tool analyze collected data & deliver customized statistics on OEE

 Tool which enables the remote operation of machines on the shop floor from a control centre

 Tool which increases effectiveness & efficiency so that production becomes more profitable

 Enables production engineering to prepare & test a repeatable factory set-up. Factories can switch between products within minutes.



# DS VARIATION ECO-LINE

## MOST FLEXIBLE AND COST-EFFICIENT HANDLING SYSTEM

Mühlbauer's overall goal with the DS VARIATION ECO-LINE is to significantly lower the initial investment cost while, at the same time, guaranteeing maximum functionality in one platform. Accordingly, the DS VARIATION ECO-LINE excels especially through its cost efficient design and highly accurate AOI vision inspection capability. With the integrated high accuracy mode for the chip placement, a value of 20µm can be reached.

All standard inspection features, especially the top, backside and sidewall inspection result in 100% six-side chip control. Our latest IR inspection for sidewall and backside detection helps to reach an even higher output quality. THE DS VARIATION ECO-LINE can process a whole range of niche applications such as T&R, De-Taping, Tray & Waffle packs, as well as reconstructed wafers up to 12".



## ADVANTAGES

- Low investment cost for maximal flexibility
- Up to 12" (300 mm) reconstructed wafer
- Fast conversion time between different products
- Flexible output configuration with 2 indexer (2-in-1)
- Advanced high speed mode – run up to 7.000 UPH

## BENEFITS

- Combined process capability 4-in-1
  - » Tape and reel
  - » Waffle pack and JEDEC tray sorting
  - » Reconstructed wafer or hoop ring
  - » Wafer, tray and de-taping capability
- Including flip chip and 100% 6-side inspection
  - » Defect detection down to 7µm defects and 5µm on sidewall
  - » Infrared: Sidewall inspection
- Highest placement accuracy
  - » ±30µm with DOT ±20µm

## FEATURES & ADVANTAGES

### INPUT

- Standard: Wafer
- Optional: Tape & Reel / de-taping, waffle pack, JEDEC Tray / Custom Tray, hoop ring

### OUTPUT

- Tape & Reel / De-taping
- Waffle Pack / Gel-Pak®
- JEDEC Tray / Custom Tray
- Wafer (reconstructed wafer 12") + Hoop ring
- Combination of 2 outputs in 1 machine

### WAFER

- Mapping: wafer mapping software incl. barcode scanner MAP-host PC for data conversion into SCES/GEM format
- Size: Up to 12"

### SPECIAL FEATURE

- 8/12/16/24/optional 32 mm Carrier tape cassettes
- Input tray adapter
- Input Carrier Tape feeder » De-taping
- High resolution AOI with 4, 9,12 or 25 Megapixel camera

### DIE HANDLING

- Flip chip
- Direct pick & place
- Single bond head

### QUALITY REQUIREMENTS

- Placement accuracy: ±20 µm / ±30 µm
- Rotation: ±1.5° rotation tolerance

### QUALITY INSPECTION (AOI)

- Die front-side inspection
  - » Die position using pattern matching or die edge detection
  - » Die surface inspection
  - » Chip-out inspection
  - » Bump quality Inspection (bump presence, bump size (2,5D), bump position, bump bridging, bump height / co-planarity measurement)
- Die back-side inspection
  - » Die position using edge detection
  - » Chip out inspection
  - » Laser mark position & inspection
  - » Surface inspection

- Sidewall inspection
  - » All 6 chip sides can be inspected with full speed
  - » Visible light: SIDEWALL defect detection down to 10µm without speed loss
  - » Visible light and infrared light: SIDEWALL defect detection down to 5µm with IR capability
- Place inspection
- Tilted die inspection
- Post place inspection
- After sealing inspection

### AVAILABLE OPTIONS

- IR inspection
- Integration possible of MB PALAMAX®
- multi bin sorting

### DIE SIZES

- Minimum: 0.25 x 0.25 mm
- Maximum
  - » Flip Standard: 15.0 x 15.0 mm Optional: 20.0 x 20.0 mm
  - » Non flip Standard: 25.0 x 25.0 mm

### FACILITIES

- Power: 400 V, 16 A, 50/60 Hz
- Air: 6 bar, oil-/waterfree
- Vacuum (absolute): 0,2 bar

### ENVIRONMENTAL CONDITIONS

- Room temperature: 23°C±3°C
- Humidity: 50% ±10%
- Clean room class: ISO 7

### THROUGHPUT

- Flip: Up to 6,000 dies/hour
- None-flip: Up to 5,000 dies/hour

### MACHINE DIMENSIONS

- Height: ~2000 mm
- Length: ~2550 mm
- Depth: ~2000 mm
- Weight: ~2300 kg

- DS VARIATION ECO-LINE
- DS MERLIN 60000
- DS MERLIN W2W / PANEL
- MB ALBATROSS
- SYNERGIES WITH CARRIER TAPE

UPH

1000 2000 3000 4000 5000 6000



Combined solution

Carrier Tape

Waffle Pack/  
Gel-Pak®

Reconstructed  
wafer

JEDEC tape

# DS MERLIN 60000

THE WORLD'S BENCHMARK IN DIE SORTING



Mühlbauer has taken the next step in high speed die sorting, the DS MERLIN 60000, with a new record throughput of up to 55.000 UPH – and full 6 side inspection. With this newest launch to the DS MERLIN family, the system is able to reach unknown speed with an additional 20% in throughput compared to the previous MERLIN 50000. The new MERLIN system comes with all the features which are already implemented on its predecessor. It has been thoroughly tested and gained the trust of our customers with over 450 machines installed all over the world. The machine includes the patented pick and place system using two rotary wheels combined with the completely automatic self-alignment system to only name two.

The Vision inspection is updated to the latest state of the art with minimum of 4MP resolution and highest quality for visible and IR defect detection with a detection capability down to 5-10  $\mu\text{m}$ . Now also capable of using different IR wavelengths as well as Laser Groove IR inspection. The substantial improvement in UPH is a result of the perfect alignment of the different hardware components to communicate as efficiently as possible. This saves a lot of time and directly increases the UPH. The DS 60000 optionally comes with our MB PALAMAX® for equipment smartification and with our ARC to eliminate down time due to Carrier Tape changes. With these additions, the operator need is greatly reduced to maximize the tool efficiency.

## FEATURES & ADVANTAGES

### INPUT

- Standard: Wafer
- Non Flip option:: Tape & Reel 6", 8", 12" (DeTaping)

### OUTPUT

- Standard: Tape & Reel

### WAFER

- Wafer mapping software incl. barcode scanner
- MAP-host PC for data conversion into SCES/GEM format
- Size: up to 12"

### SPECIAL FEATURE

- Automatic self-alignment system for fully automatic product and machine setup (operator-independent)
- 8, 12 or 16 mm carrier tape cassettes

### DIE HANDLING

- 100% Flip Chip
- 100% Non Flip
- Two Pick & Place wheels (no turret system) in a Flip Chip configuration or one Pick & Place wheel in Non Flip configuration
- Special die ejector, but standard wafer foil
- Automatic self-alignment

### QUALITY REQUIREMENTS

- Placement accuracy:  $\pm 30 \mu\text{m}$
- Rotation:  $\pm 20 \mu\text{m}$  with high accuracy and  $\pm 0.3^\circ$  tolerance

### QUALITY INSPECTION (AOI)

- Die front-side inspection (5m or 9 $\mu\text{m}$  defects)
  - » Die position using pattern matching or die edge detection
  - » Die surface inspection
  - » Chip out inspection
  - » Bump quality Inspection (bump presence, bump size (2,5D), bump position, bump bridging, bump height / co-planarity measurement)
- Die backside inspection (9 $\mu\text{m}$  defects)
  - » Die position using edge detection
  - » Chip out inspection
  - » Laser mark & position inspection
  - » Laser groove inspection
  - » Surface inspection

- Sidewall inspection (5-10  $\mu\text{m}$  defects)
  - » All 6 chip sides can be inspected with full speed
  - » Visible light: sidewall defect detection down to 10 $\mu\text{m}$  without speed loss
  - » Visible light and Infrared light: sidewall defect detection down to 5  $\mu\text{m}$  with IR capability
- Place inspection
- Tilted die inspection (die height over the tape)
- Post place inspection
- After sealing inspection

### AVAILABLE OPTIONS

- IR inspection, Die back-side at die on tool, post place, after sealing, laser groove
- Automatic reel changer
- Integration possible of MB PALAMAX®

### REJECTS BY VISION

- Defect dies are directly rejected
  - » higher machine uptime

### DIE SIZES

- Minimum: 0.2 x 0.4 mm
- Maximum:
  - » Standard: 7.0 x 7.0 mm
  - » Optional: 9.0 x 9.0 mm (other sizes available)
  - Non flip 12.0 x 12.0 mm (other die sizes upon request)

### FACILITIES

- Power: 400 V, 16 A, 50/60 Hz
- Air: 6 bar, oil-/waterfree
- Vacuum (absolute): 0,2 bar

### ENVIRONMENTAL CONDITIONS

- Room temperature: 23°C  $\pm$  3°C
- Humidity: 50%  $\pm$  10%
- Clean room class: ISO 7

### THROUGHPUT

- Flip: up to 55,000 dies/hour
- Non Flip: up to 30,000 dies/hour

### MACHINE DIMENSIONS

- Height: ~1990 mm
- Length: ~2500 mm
- Depth: ~1775 mm
- Weight: ~1800 kg



ARC 501

DS MERLIN 60000

## ADVANTAGES

- 8<sup>th</sup> generation of Mühlbauer Flip Chip Tape & Reel Die Sorter
- Lower cost of ownership » no bond heads anymore
- Simple Process Tape & Reel
  - » Beating the 55.000 UPH incl. vision inspection
  - » Ready for ultra small die handling (0.2 x 0.4 mm)
- Integrated AOI 6-side inspection
- Automatic reel changer available

## BENEFITS

- Including flip chip and 100% 6-side inspection
  - » Defect detection of 9 $\mu\text{m}$  defects and 5 $\mu\text{m}$  on sidewall
  - » Infrared: sidewall and backside IR Inspection (down to 5  $\mu\text{m}$ )
- Full speed and 100% sidewall inspection + IR capability
- 100% traceability with MB PALAMAX®



# DS MERLIN WAFER-TO-WAFER / WAFER-TO-PANEL

## HIGH SPEED WAFER-TO-WAFER / WAFER-TO-PANEL

With the new DS MERLIN, Mühlbauer was able to achieve a new record throughput up to 30,000 UPH – already including full vision and sidewall inspection. On top of the significantly increased speed, the DS MERLIN shows 50% lower cost of ownership compared to other wafer-to-wafer solutions. The completely new construction method of the DS MERLIN's core module features a special die ejector and a pick & place wheel instead of the conventional bonding technology. The machine and product setup have also been significantly simplified. With the complete-

ly automatic self-alignment system, a complex and long-lasting operator-related changeovers and set-up times are no longer required. New products can be introduced faster and easier than ever before. Due to the new construction, the inspection system with latest IR technology on sidewall and backside inspection reaches an even higher output quality. A more intuitive software interface and an enhanced wafer handling complete this brand-new die sorting system.



### ADVANTAGES

- High speed Wafer-to-Wafer machine (up to 25.000 to over 40.000 UPH)
- 12" wafer reconstruction or panel size up to 24" x 24" (600x 600 mm)
- Flip or Non-flip capability
- 100% Vision Inspection
- Simple process Wafer-to-Wafer / Wafer-to-Panel / JEDEC tray
  - » Ready for ultra small die handling 0.2 x 0.4 mm
- Best compromise between speed and accuracy improvement

### BENEFITS

- Including flip chip and 100% 6-side inspection
  - » Defect detection of 9µm defects and 5µm on sidewall
  - » Infrared: sidewall and backside IR inspection (down to 5µm)
- High placement accuracy ±20 µm - ±15 µm (optional)
- 100% traceability with MB PALAMAX®

## FEATURES & ADVANTAGES

### INPUT

- Standard: Wafer (up to 12")

### OUTPUT

- Standard: panel size (150 x 300 mm)
- Optional: wafer size (up to 24"), panel size (up to 24" x 24")
- JEDEC tray / waffle pack

### WAFER

- Wafer mapping software incl. barcode scanner
- MAP-host PC for data conversion into SCES/GEM format
- Size: up to 12"

### SPECIAL FEATURE

- Automatic self-alignment system for fully automatic product and machine setup (operator independent)

### DIE HANDLING

- Option A: 100% flip chip
- Option B: 100% non-flip chip

### QUALITY REQUIREMENTS

- Placement accuracy: ±20 µm ±15µm with high accuracy mode
- Rotation: ±1° rotation tolerance

### QUALITY INSPECTION (AOI)

- Die front-side inspection (9µm defects)
  - » Die position using pattern matching or die edge detection
  - » Die surface inspection
  - » Chip out inspection
  - » Bump quality Inspection (bump presence, bump size (2,5D), bump position, bump bridging, bump height / co-planarity measurement)
- Die backside inspection (9µm defects)
  - » Die position using edge detection
  - » Chip out inspection
  - » Laser mark position
  - » Laser mark inspection
  - » Surface inspection
- Sidewall inspection (5-10 µm defects)
  - » All 6 chip sides can be inspected with full speed
  - » Visible light: sidewall defect detection down to 10µm
  - » Visible light and infrared light: sidewall defect detection down to 5µm with IR capability
- Place inspection
- Tilted die inspection
- Post-place inspection (IR (optional)- 8 µm defects)
- After sealing inspection

UPH

10000 20000 30000 40000 50000



### AVAILABLE OPTIONS

- Global alignment
- NEW: Laser groove IR
- Integration possible of MB PALAMAX®
- Output map generation
- Output trace file (with accuracy per / chip)
- Panel handling at SMEMA Standard

### REJECTS BY VISION

- Defect dies with front or backside defects are rejected directly and not placed into output medium
  - » higher machine uptime

### DIE SIZES

- Minimum: 0.2 x 0.4 mm
- Maximum:
  - » Standard: 7.0 x 7.0 mm
  - » Optional: Up 9.0 x 9.0 mm (other sizes available)

### FACILITIES

- Power: 400 V, 16 A, 50/60 Hz
- Air: 6 bar, oil-/waterfree
- Vacuum (absolute): 0,2 bar

### ENVIRONMENTAL CONDITIONS

- Room temperature: 23°C±3°C
- Humidity: 50% ±10%
- Clean room class: ISO 7

### THROUGHPUT

- Flip: up to 30.000 dies/hour with flip and sidewall (depending on configuration)
- Non Flip: up to 30.000 dies/hour with sidewall (depending on configuration)

### MACHINE DIMENSIONS

- Height: ~1990 mm
- Length: ~2500 mm
- Depth: ~1775 mm
- Weight: ~1800 kg

DS VARIATION ECO-LINE

DS MERLIN 60000

DS MERLIN W2W / PANEL

MB ALBATROSS

SYNERGIES WITH CARRIER TAPE



# MB ALBATROSS



## BIG DIE AND MULTI BIN SORTER

The new DS ALBATROSS is the flagship of big die and multi bin sorting in one system. It is equipped with latest Industry 4.0 standards including robotic systems for material handling, automatic tool changer, cleaning stations, multifold input and output load ports and is GEM300 compliant, which is the highest level

of semiconductor Software Automation. The special die sorting system includes full AOI (Automatic Optical Inspection) capability, sidewalls inspection and surface inspections to guarantee 100% high-quality output.



## ADVANTAGES

- Handling of small die such as 0.7 mm all the way up to 45 x 45mm can be placed from and into different media:
  - » Wafer or Tray to 2\* Tray Output
  - » Wafer or Tray to 6\* Tape and Reel
- Flip or non-flip Capability
- 30 μm placement accuracy
- Automatic Tool changer

## BENEFITS

- Including flip chip and 100% 6-side inspection
  - » Defect detection of 30μm
- Gem300 compliant
- Loadport compliant + OHT/AGV » Smart factory compliant

## FEATURES & ADVANTAGES

### INPUT

- Wafer (up to 12") / Hoop Ring
- JEDEC Tray

### OUTPUT

- 6 x Tape & Reel
- 2 x JEDEC Tray
- 12 x Waffle Pack

### WAFER

- Wafer mapping software incl. barcode scanner
- MAP-host PC for data conversion into SCES/GEM format
- Size: up to 12"

### ALTERNATIVE CONTACTLESS DIE RELEASE TECHNOLOGY

- No die ejector needles
- Thermal release wafer foil thin
- Applicable for standard & THIN dies below 30μm
- FOUF handling included (robotic transport to the wafer expander)
- No frame required

### DIE HANDLING

- 100% flip or non-flip process
- Dual bonding head

### QUALITY REQUIREMENTS

- Placement accuracy: ±30 μm

### QUALITY INSPECTION

- Die frontside inspection (30 μm defects)
  - » Die position using pattern matching or die edge detection
  - » Die surface inspection
  - » Chip out inspection
  - » Bump quality Inspection (bump presence, bump size (2,5D), bump position, bump bridging, bump height / co-planarity measurement)
- Die backside inspection (30 μm defects)
  - » Die position using edge detection
  - » Chip out inspection
  - » Laser mark position & inspection
  - » Surface inspection
- Sidewall inspection (30 μm defects)
  - » 6 chip sides can be inspected with full speed
  - » G 2: sidewall defect detection down to 30 μm
- Place inspection
- Tilted die inspection (die height over the tape)
- Post-place inspection

- After sealing inspection

### DIE SIZES

- Minimum: 0.7 x 0.7 mm
- Maximum:
  - » Standard: 35 x 35 mm
  - » Big die size range: 45 x 45 mm

### FACILITIES

- Power: 400 V, 16 A, 50/60 Hz
- Air: 6 bar, oil- / water free
- Vacuum (absolute): 0,2 bar

### ENVIRONMENTAL CONDITIONS

- Room temperature: 23°C ± 3°C
- Humidity: 50% ± 10%
- Clean room class: ISO 7

### THROUGHPUT

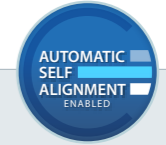
- Flip: Up to 10,000 dies/hour

### MACHINE DIMENSIONS

- Length: ~4340 mm
- Width: ~4990 mm
- Height: ~2550 mm
- Weight: ~6740 kg

### AVAILABLE OPTIONS

- Integration possible of MB PALAMAX®
- Automatic tool changer
- Load port compliant + OHT/AGV



DS VARIATION ECO-LINE

DS MERLIN 60000

DS MERLIN W2W / PANEL

MB ALBATROSS

SYNERGIES WITH CARRIER TAPE





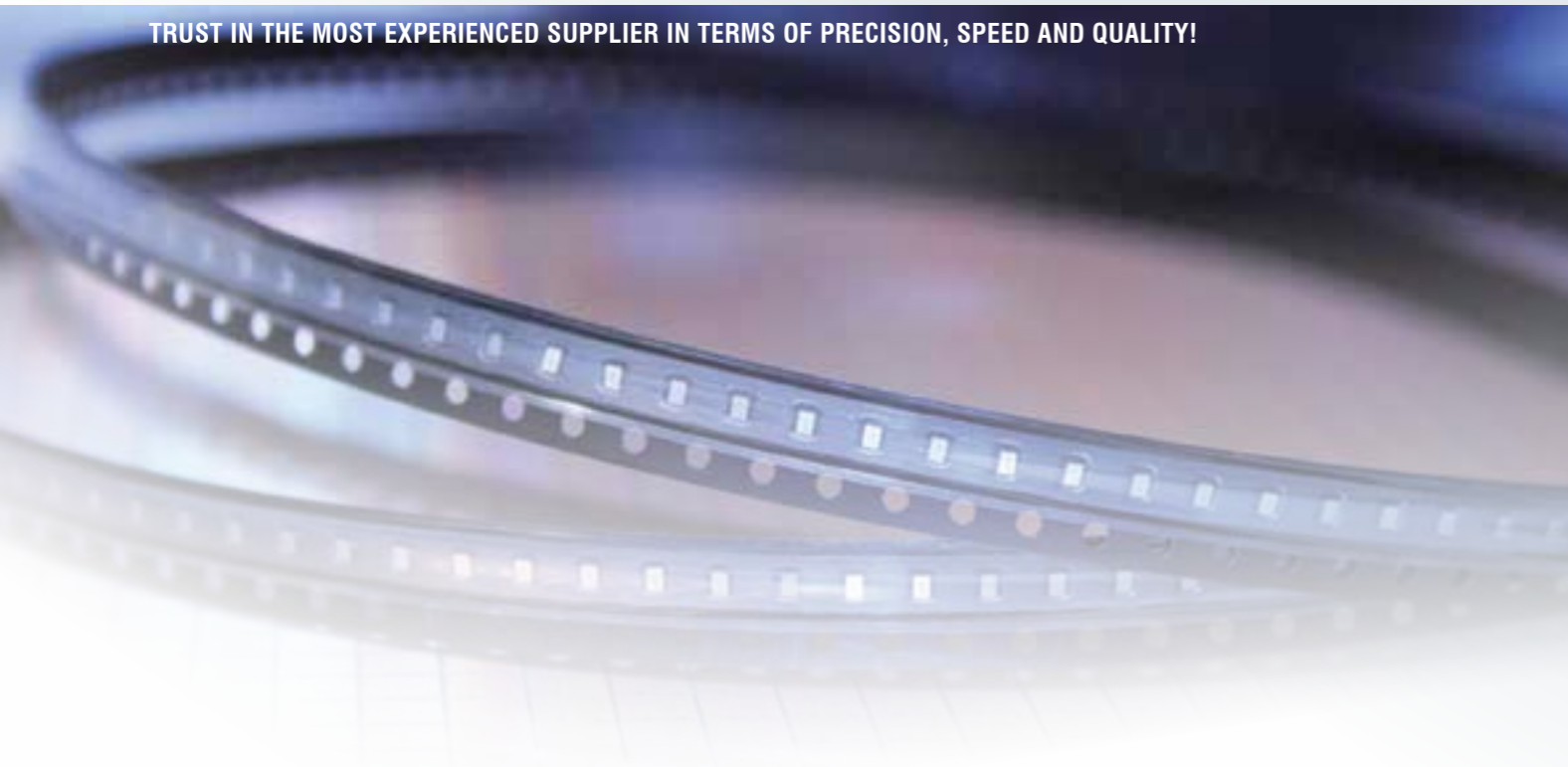
# SYNERGIES WITH CARRIER TAPE

ONLY MÜHLBAUER OFFERS A PERFECTLY MATCHING SOLUTION FOR CARRIER TAPE & DIE SORTING

IN THE AREA OF DIE SORTING, MÜHLBAUER IS THE ONLY COMPANY WORLDWIDE

- which can supply you with Carrier Tape machines as well as Carrier Tapes
- offering CTML as an inline machine with Die sorting system or Carrier Tape system as well as standalone machine
- Barcode in Carrier tapes available for smart and unique data handling

TRUST IN THE MOST EXPERIENCED SUPPLIER IN TERMS OF PRECISION, SPEED AND QUALITY!



MÜHLBAUER NOW LASERS BARCODES ON CARRIER TAPE. WE INVENTED A LASER STATION TO MARK CARRIER TAPE ON DS MACHINES!

# PRODUCT PORTFOLIO

YOUR ONE-STOP-SHOP TECHNOLOGY PARTNER

## AUTOMATION

### CARDS & ePASSPORTS

- IC Module Production
- Card Body & Smart Card Production
- Holderpage & Booklet Production
- Card & ePassport Personalization
- Packaging & Mailing

### RFID / SMART LABEL

- Antenna Production & Inlay Assembly
- Converting
- Personalization

### SEMICONDUCTOR BACKEND

- IC Module Production
- Carrier Tape Production
- Die Sorting

### INDUSTRIAL INSPECTION SYSTEMS

- Packaging
- Metal Working
- Special Solutions

### FUTURE TECHNOLOGIES

- Concentrator Solar Technology
- Flexible Solar Cell Technology
- Solar Panel Technology
- E-SIM PERSO
- LED Technology

## TECURITY®

- ID Card Solution
- ePassport Solution
- MB IDVERSO® Border Management Solution
- Driver's License & Vehicle Registration Solution
- Production Facilities

## PARTS & SYSTEMS

- Precision Parts
- Surface Engineering

## CONSULTING

- Identification of Customer Requirements
- Planning & Design
- Implementation
- Ongoing Operations

## SERVICE

- Worldwide Locations for Service & Support
- Worldwide Spare Parts Supply
- Reaction Time & Full Service Contracts
- Service & Maintenance Management
- Updates & Upgrades
- Teleservice, Remote Access & Hotline (24 hours)
- Training & Support on Different Levels
- Production & Administration Support



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MB PALAMAX®, Mühlbauer's Smart Factory solution for semiconductor backend shop floors. Consisting of a NOSQL database, it is designed to set and collect process data to monitor and improve the efficiency of production. The collected process data is stored in big data sets for later processing, visualization and statistical analysis.



## KEY FEATURES

- Monitor your production in real time & generate real production statistics with your preferred KPIs (for specific chip types only)
- Improve your transparency
- Gain better data to investigate, understand & portray process flows & relationships
- Run your production with improved security & optimally employed staff
- Intuitive & easy-to-use web interface
- Responsive user interface design allows optimal presentation on any chosen device
- Data collection from the shop floor of Mühlbauer equipment & also third-party equipment
- State-of-the-art big data software architecture ensures future reliability

## FEATURES & ADVANTAGES

- 
**PALAMAX.MONITOR**  
Monitors the real-time performance of the production
- 
**PALAMAX.STATS**  
Statistical tool which analyzes collected data and delivers customized statistics on OEE
- 
**PALAMAX.REMOTE**  
Enables the remote operation of machines on the shop floor from a control centre
- 
**PALAMAX.TRACE**  
Allows for the auditing of single manufacturing runs
- 
**PALAMAX.MAINTAIN**  
Enables the implementation of maintenance on demand
- 
**PALAMAX.COST**  
Increases effectiveness and efficiency so that production becomes more profitable
- 
**PALAMAX.RECIPE**  
Enables production engineering to prepare and test a repeatable factory set-up. Factories can switch between products within minutes.





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